



**RUSTIN RESIN**

## **PRODUCT DATA SHEET**

**RS-2520- ISOPHTHALIC GEL COAT**

### ***Applications:***

It is specially designed for marine, building and transport industries

*It is also suitable for general moulding requirements.*

### **Properties:**

Medium Reactivity and high viscosity.

Good mechanical properties.

Excellent water and weather resistance.

Excellent hydrolytic stability and resistance to outdoor weathering

### **Composition of the Resin:**

**RS-2520** is an unsaturated Polyester gel coat resin having medium reactivity based on Isophthalic acid and standard glycols, dissolved in styrene monomer. It is recommended to use for brush application.

### **Compatibility:**

Avoid storing the resin along with Metallic Driers, Peroxides and catalyst in the same area.

### **Safety:**

Material Safety Datasheets of the product is available on demand.

### **Product Data:**

<b>PARAMETERS</b>	<b>UNIT</b>	<b>SPECIFICATION</b>
Appearance		Thixotropic
Color		Cloudy
Viscosity Brookfield, @25°C RV#6,20 RPM	Cps	10000-12000
Acid Value	Mg.KOH/gm	16±3
Thixotropic Index		>3.5
Specific Gravity	Gm/ml	1.12±0.02
Volatile content	%	35±2
Gel Time @25°C	Min	8-12

☐ Gel Time with 1.0ml Cobalt Octate (Metal content 3%) and 1.5ml MEKP (Active Oxygen 9 ± 0.2)

**Storage Conditions:**

RS-2520 should be stored in a cool and dry place away from sunlight and other sources of heat, preferably below 25°C. At higher storage temperatures, the shelf life decreases sharply. Presence of moisture also affects the storage life of the resin leads to turbidity in the resin.

**Stability:**

On storage under above mentioned conditions, the stability for RS-2520 is guaranteed for 3 months

**Supply Modes:**

Resin is supplied in 200 kg Steel Drums.

**Food and Drug:**

All resins in this datasheet are manufactured from raw materials that are listed in FDA regulation Title 21 CFR 177.2420.

***Mechanical Properties of Clear Cured Castings:***

PROPERTIES	TEST VALUE	METHOD
Barcol Hardness	45	ASTM D 2583
Tensile Strength (MPa)	60	ISO 527-2
Flexural Strength (MPa)	120	ISO 178
Elongation at Break (%)	2.2	ISO 527-2
Heat Distortion Temperature (°C)	100	ISO 75-2
Water Absorption @25°C(after 24 Hrs.) mg	18	ISO 62

**Curing Conditions:**

The specimens for testing of mechanical properties are prepared by curing the resins with 0.5 ml Accelerator (3% cobalt content) and 1.0 % MEKP catalyst, added to 100 gm. of resin. The specimens are cured for 24 hours at room temperature followed by post curing for 4 hours at 80°C.

**Disclaimer:** Although the facts and suggestions in this data sheet are based on our own research and are believed to be reliable, we cannot assume any responsibility for performance or results obtained through the use of our product described herein in view of the many factors that may affect processing and application.

**RUSTIN RESIN** does not guarantee duplication of such results by third parties.

**Method of Testing:**

The method of testing and the tolerances are as prescribed in ISO, ASTM and BS where is not available.

**Contact us:**

Tel: 00982188936500 Fax: 00982188944475 Website: [www.rustinco.ir](http://www.rustinco.ir) Email: [info@rustinco.ir](mailto:info@rustinco.ir)

**\*\* Gel time, Acid value and viscosity can be adjusted as per customer requirements.**